Translation

PATENT COOPERATION TREAT



PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference JAM-A2002179	FOR FURTHER A	CTION	See Form PCT/IPEA/416			
International application No.	International filing da		Priority date (day/month/year)			
PCT/JP2003/013550	23 October 200	3 (23.10.2003)	23 October 2002 (23.10.2002)			
International Patent Classification (IPC) or no B21D 5/02	ational classification ar	nd IPC				
Applicant						
	AMADA COMP	ANY, LIMITED				
This report is the international prelin Authority under Article 35 and trans	ninary examination rep mitted to the applicant	ort, established by this according to Article 36	International Preliminary Examining 6.			
2. This REPORT consists of a total of			heet.			
3. This report is also accompanied by A						
a. (sent to the applicant and	to the International Bu	reau) a total of	sheets, as follows:			
sheets of the descr and/or sheets cont Administrative Ins	aining rectifications au	rawings which have be thorized by this Autho	een amended and are the basis of this report brity (see Rule 70.16 and Section 607 of the			
sheets which supe beyond the disclos Supplemental Box	sure in the internationa	t which this Authority I application as filed,	considers contain an amendment that goes as indicated in item 4 of Box No. I and the			
	, contain the Supplem	ning a sequence listing	pe and number of electronic carrier(s)) g and/or tables related thereto, in computer s Sequence Listing (see Section 802 of the			
4. This report contains indications relat	ing to the following ite	ms:				
Box No. I Basis of the rep	port					
Box No. II Priority	Box No. II Priority					
Box No. III Non-establishm	nent of opinion with re	gard to novelty, invent	ive step and industrial applicability			
Box No. IV Lack of unity of	of invention					
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
Box No. VI Certain docum	ents cited					
Box No. VII Certain defects	in the international app	plication				
Box No. VIII Certain observa	ations on the internation	nal application				
Date of submission of the demand		Date of completion of	f this report			
22 April 2004 (22.04.2004)			ptember 2004 (03.09.2004)			
Name and mailing address of the IPEA/JP		Authorized officer				
Facsimile No.		Telephone No.				

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Intermonal application No.
PCT/JP2003/013550

Box No	No. I Basis of the report	
1. With othe	ith regard to the language, this report is based on the international application in the language in herwise indicated under this item.	n which it was filed, unless
	This report is based on translations from the original language into the following language which is language of a translation furnished for the purpose of:	age,
	international search (under Rules 12.3 and 23.1(b))	
	publication of the international application (under Rule 12.4)	
Ì	international preliminary examination (under Rules 55.2 and/or 55.3)	
Juine	ith regard to the elements of the international application, this report is based on (replace nished to the receiving Office in response to an invitation under Article 14 are referred to in a dare not annexed to this report):	ement sheets which have been this report as "originally filed"
	The international application as originally filed/furnished	
	the description:	
1	pages* received by this Authority on	, as originally filed/furnished
	the claims:	
1	pages* as amended (together wi	, as originally filed/furnished
l	pages* received by this Authority on	rith any statement) under Article 19
1	pages* received by this Authority on received by this Authority on	
	the drawings:	
ĺ	pages* received by this Authority on	, as originally filed/furnished
1	pages* received by this Authority on pages* received by this Authority on	
	1 1002,02 by this reductivy on	
	a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence I	Listing.
3.	The amendments have resulted in the cancellation of:	
i	the description, pages	
İ	the claims, Nos.	
i	the drawings, sheets/figs	
i	the sequence listing (specify):	
I	any table(s) related to sequence listing (specify):	
4.	This report has been established as if (some of) the amendments annexed to this report an made, since they have been considered to go beyond the disclosure as filed, as indicate (Rule 70.2(c)). the description, pages	nd listed below had not been and in the Supplemental Box
	the claims, Nos.	
	the drawings, sheets/figs	
	the sequence listing (specify):	
	any table(s) related to sequence listing (specify):	- 1
* If item	em 4 applies, some or all of those sheets may be marked "superseded."	

INTERNATIONAL PREMINARY EXAMINATION REPORT

	V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
ı		citations and explanations supporting such statement

Statement			
Novelty (N)	Claims	1-7, 9, 10	YES
	Claims	8	NO
Inventive step (IS)	Claims	1-7, 9, 10	YES
	Claims	8	NO
Industrial applicability (IA)	Claims	1-10	YES
	Claims		NO

2. Citations and explanations

Document 1: JP 2001-259743 A (Amada Co., Ltd.), 25

September 2001

Document 2: JP 2000-254728 A (Amada Co., Ltd.), 19

September 2000

Document 3: JP 9-155452 A (Amada Co., Ltd.), 17 June 1997

Document 4: JP 11-314117 A (Amada Co., Ltd.), 16 November

1999

Claims 1 to 7, 9 and 10

A positioning information computing section which computes the position of the workpiece in relation to the die at a position determined by the layout determining section as workpiece position information, and a navigation member for navigating the position of the workpiece for the operator by moving the workpiece left and right on the basis of positioning information computed by the positioning information computing section is not disclosed in documents 1 to 4, and would not be obvious to a person skilled in the art.

Claim 8

Document 1 sets forth the same invention as that described in claim 8 of this application.